

Amendments to the Specification:

Please amend the specification as follows:

On page 8, please replace the paragraph that starts on line 11 with the word “One” and ends on line 19 with the word “window” with the following amended paragraph:

One particularly useful security substrate comprises an embodiment wherein a dye or colorant is added to a thermoplastic film layer in an embossed foam/film/foam construction. The dye or colorant may be added to the film layer per se, or may be added as a coextruded element, or may be added in the form of particles or threads. Normally, due to the opacity of the foam layers, the colorant in the film layer is not readily visible. However, on embossing one or both of the foam layers, a translucent or substantially transparent region is created and the colored film is revealed. However, when a fluorescent or phosphorescent ~~phosphescent~~ dye or pigment is added, such a feature may be revealed under transmitted ~~transmitted~~ or reflected light without a transparent window.

On page 26, please replace the paragraph that starts on line 23 with the word “Further” and ends on line 25 with the word “abandoned” with the following amended paragraph:

Further details regarding the preparation of the high melt strength oriented foams may be found in Assignee’s published application WO 02/00412, which claims priority to patent application U.S.S.N. 09/602,032, now U.S. 7,094,463 ~~abandoned~~.